

Abstract

A A The invention relates to a process for producing hot-rolled aluminum strip for can making, especially in rolling plant whose yearly production capacity is below 250,000 tons, having a reversing roughing stage for the feed material, which is used hot, and immediately thereafter finishing rolling of the strip, which is followed by heat treatment of the strip coiled up into coils. In this case, during the last finishing rolling passes, recrystallization in the rolled material is suppressed by means of controlled temperature management of the hot strip and the recrystallization is specifically brought about only outside the rolling train, directly following the finishing rolling.

A The invention also relates to a plant for carrying out the process.

The figure is appended.

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